

Cubic Press, 200 ton

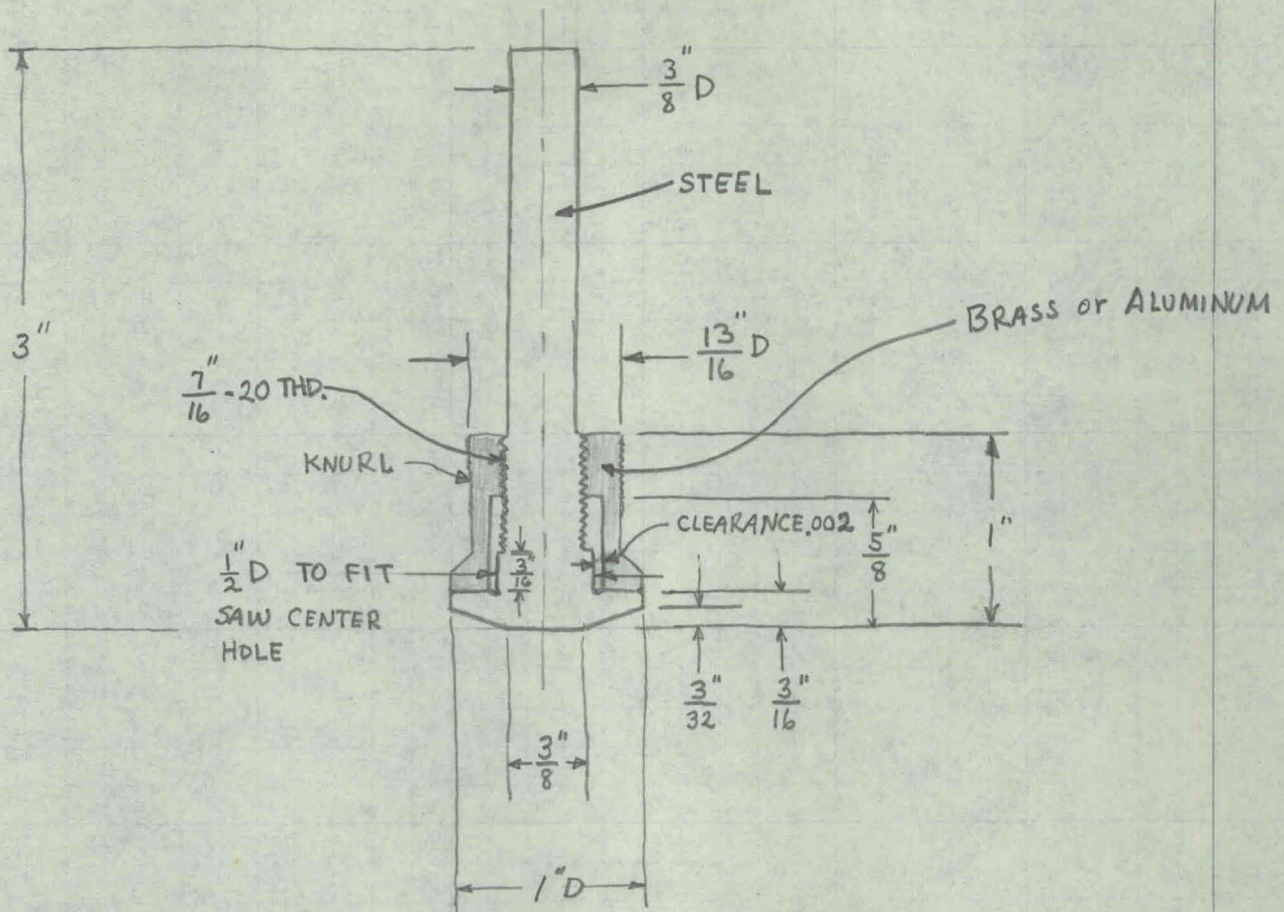
✓ Rams	6 ea	200 ton Rodgers Model A, # C1-8A-3-1/8 x 8
✓ Anvils (a) (for 110 klb)	6 ea	Tungsten Carbide (6% C) 1 1/2" D x 2" L (to point) w 3/8" face
(b) (for 65 klb)	"	5/8" "
(c) (for 30 klb)	"	15/16" "
✓ Bridging Ring	6 ea	4" dia, 90° cone top w. scribe + key, ^{steel} Rc 30
✓ Back up block	6 ea	WG 3" D x 1.750 H w 66° cone
✓ Positioner	6 ea	5" O.D. x 3" I.D. x 1" high, steel Rc 30
✓ Guide Plate	6 ea	9.5" O.D. x 3 1/8" I.D. x 3" high, hard al alloy with water cooling channel
✓ Guide Pin	12 ea	^{steel} Rc 60 skin, 1" D x 5.70 L w 90° cones ea. end, buy 6 1/2" long + partially cone each end
✓ Tie Bar	12 ea,	stress proof 44" L x 2.75" D, 12 T.P.I. each end for 9" length
✓ Ram Base	6 ea,	16 1/2" D x 5 1/2" thick, steel Rc 30 forging. ^{~ 200 ea for forgings}
✓ Ram Base Cap Screw	6 ea,	Socket Head Cap Screw 1"-14 UNC thd x 3 1/2" L. (3" long OK if 3 1/2" not available.)
✓ Outer Tie-bar Nut	24 ea,	4 1/2" O.D. x 2 3/4" L. x 2 3/4" - 12 T.P.I., ^{forged} Rc 30 steel or stress proof
✓ Inner Tie-bar Nut	24 ea,	4" O.D. x 1 1/2" L x 2 3/4" - 12 T.P.I., Rc 30 steel
✓ Insulating disk	6 ea,	5" D x ~.025" thk

40004000

HOLDING TOOL for Pen-nib slitting saws

1"

H. J. Hall 2 Feb 1966



40004001

CONFIDENTIAL
THIS DOCUMENT IS SUBJECT TO COURT ORDER

Cubic Press, 200 ton

✓ Rams	6 ea	200 ton Rodgers Model A, # C1-8A-3-1/8 x 8
✓ Anvils (a) (for 110 lb)	6 ea	Tungsten Carbide (6% Co) 1 1/2" D x 2" L (to point) w 3/8" face
(b) (for 65 lb)	"	5/8" "
(c) (for 30 lb)	"	15/16" "
✓ Guiding Ring	6 ea	4" dia, 90° cone top w. scribe & key, ^{steel} Rc 30
✓ Back up block	6 ea	WG 3" D x 1.750 H w 66° cone
✓ Positioner	6 ea	5" O.D. x 3" I.D. x 1" high, steel Rc 30
✓ Guide Plate	6 ea	9.5" O.D. x 3 1/8" I.D. x 3" high, hard al alloy with water cooling channel
✓ Guide Pin	12 ea	^{steel} Rc 60 skin, 1" D x 5.70 L w 90° cones ea. end, long 6 1/2" long & partially cone each end
✓ Tie Bar	12 ea,	stress proof 44" L x 2.75" D, 12 T.P.I. each end for 9" length
✓ Ram Base	6 ea,	16 1/2" D x 5 1/2" thick, steel Rc 30 forging.
✓ Ram Base Cap Screw	6 ea,	Socket Head cap screw 1"-14 UNC thd x 3 1/2" L. (3" long OK if 3 1/2" not available.
✓ Outer Tie-bar Nut	24 ea,	4 1/2" O.D. x 2 3/4" L. x 2 3/4"-12 T.P.I., ^{forged} Rc 30 steel or stress proof
✓ Inner Tie-bar Nut	24 ea,	4" O.D. x 1 1/2" L x 2 3/4"-12 T.P.I., Rc 30 steel
✓ Insulating disk	6 ea,	5" D x ~.025" thk

40004002